

With the ZX470LC-6, you gain

**A COMPETITIVE** 

EDGE.





## **SMOOTH PERFORMANCE**

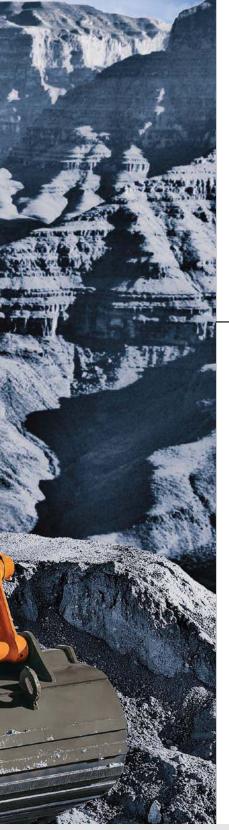
It's not always about brute force. Unmatched metering and smooth multifunction operation provide finesse and precision.

## **POWER BOOST**

Muscle through tough digging by pressing the power-boost button.

COOLANT EXPANSION TANK
An added coolant expansion tank provides make-up fluid when needed and improves cooling system efficiency, keeping the engine at peak performance.





# READY TO TACKLE YOUR TOUGHEST JOBS.

Take productivity to a higher level with our HIOS III hydraulic system. This system balances engine performance with hydraulic flow, returning the arm to dig faster, so you can move more dirt in a day. Plus, three work modes – High Productivity, Power and Economy – provide fuel-efficient production.

Need extra stability or lift capacity? Choose from a wide variety of track widths, arm lengths, boom lengths and bucket sizes.

## This excavator gives you NEXT-LEVEL PRODUCTIVITY.



## **SINGLE-PEDAL PROPEL**

An optional, hydraulic, singlepedal propel system allows straight-line machine tracking without articulating both hand and foot pedals.



## **AUXILIARY LINES**

Optional auxiliary hydraulic lines with combination piping increase machine versatility.



**ADDITIONAL WATER SEPARATORS** 

Two additional water separators help extend fuel filter life.



## MORE COMFORT MEANS MORE PRODUCTIVITY.

It's true – comfortable operators are more productive. And operators are set for success inside our spacious cabs. An adjustable, high-back, sculpted seat ensures comfort; and silicone-filled cab mounts isolate noise and vibration. A multifunction LCD monitor, programmable attachment modes, low-effort controls, expanded visibility and more features contribute to productivity.

## These cabs give operators





## SIMPLE MONITORING

Multi-language LCD monitor and rotary dial provide intuitive access to machine info and functions. Just turn and tap to select work modes, monitor maintenance intervals, check diagnostic codes and set cab temperature. A USB port keeps you digitally connected.



## **SMOOTH OPERATION**

Ergonomically correct short-throw pilot levers provide smooth, precise control with less effort.



## **CLEAR VIEWS**

Get unobstructed all-around visibility thanks to a new hood design paired with a wide expanse of front, side and overhead glass and mirrors.





## **ADDITIONAL LIGHTING**

Cab-mounted lights, two boom-mounted lights and a rearview camera provide excellent job site visibility, regardless of when or where you work.

## **ZXLINK**<sup>TM</sup>

ZXLink remote machine monitoring gives you 24/7 online access to machine locations, health, utilization, fuel consumption and other valuable information.

## **CLIMATE CONTROL**

Automatic, high-velocity bi-level climate-control system with automotive-style adjustable louvers helps keep the glass clear, the cab comfortable and the operator productive.

## **COMFORTABLE SEATING**

Operators get maximum support from a heated, air suspension high-back seat.



## **EASY ACCESS**

Step positioning on the track frame and walkway on the upperstructure allow for easy access around the machine while maintaining appropriate points of contact.

## **AUTO-IDLE & AUTO-SHUTDOWN**

Auto-idle, which reduces engine speed to 800 rpm, and auto-shutdown contribute to fuel efficiency.

## **ACCESSIBLE EFFICIENCY**

A battery disconnect switch is easily accessible in the rear door behind the cab.

## **FT4 TECHNOLOGY**

Our field-proven technology is simple and efficient, employing cooled exhaust gas recirculation (EGR), a diesel oxidation catalyst (DOC) and selective catalytic reduction (SCR). An improved piston design allows particulate matter to be burned in cylinder, so there's no need for a diesel particulate filter (DPF).



## SIMPLIFIED MAINTENANCE. MORE UPTIME.

The ZX470LC-6 is equipped with time-saving and productivity-boosting advantages — from grouped service points to at-a-glance gauges. You get convenient machine access with steps, handrails and walkways. Extended service intervals minimize daily operating costs. Scheduled maintenance is easy to track using ZXLink $^{\text{TM}}$  and the in-cab diagnostic monitor.

## The ZX470LC-6 works hard and is **EASY TO MAINTAIN**.



## **MONITOR LEVELS**

Easy-to-navigate LCD monitor tracks various fluid levels and issues, scheduled maintenance alerts and diagnostic information.



## **EFFICIENT FILTERS**

Easily installed spin-on main fuel filters help prevent contamination when servicing.



## **REVERSING FAN**

A reversing fan back-blows cooler cores to reduce debris buildup and increase uptime.



## DURABILITY BUILT-IN, DOWNTIME TOSSED OUT

Toughness is built into the ZX470LC-6 with a heavy-duty undercarriage and durable D-channel mainframe. Added strength comes from welded bulkheads within the boom that resist torsional stress.

The boom, arm and mainframe are so tough, they're warranted for three years or 10,000 hours, whichever comes first.

## The ZX470LC-6 is ready to TACKLE TOUGH JOBS.



## **LONG-LASTING UNDERCARRIAGE**

With large idlers, rollers and strutted track links, the sealed and lubricated undercarriage is built for the long haul.





## **SWING-OUT COOLERS**

Swing-out coolers, protected behind heavy-duty hinged doors, are easy to access and clean.

## **ROCK-SOLID FRAMES**

Thick-plate single-sheet mainframe, box-section track frames and double-seal swing bearings deliver rock-solid durability.

## **SAMPLE PORTS**

Engine and hydraulic oil sample ports allow for quick and convenient, proactive maintenance checks, which keep you running longer.

## **DURABLE DESIGN**

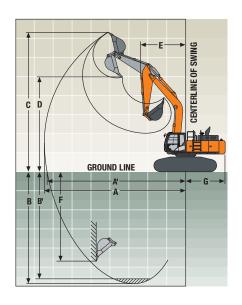
The bucket-to-arm pivot joint features a new heat-treated pin and flanged bushing made of forged steel, to double joint life in sandy digging conditions. High-strength floating-pin design extends pin-case hardening depth by I75 percent, boosting wear life and easing serviceability.

Engine	ZX470LC-6			
Manufacturer and Model	Isuzu 6UZI			
Non-Road Emission Standards	EPA Final Tier 4 / EU Stag	e IV		
Net Rated Power (ISO 9249)	270 kW (362 hp) @ 2,00	O rpm		
Cylinders	6			
Displacement	9.84 L (600 cu. in.)			
Off-Level Capacity	70% (35 deg.)			
Aspiration	Turbocharged, air-to-air o	charge-air cooler		
Cooling	-			
Cool-on-demand, hydraulic-driven, suction-ty	oe fan with remote-mounted driv	ve		
Powertrain				
2-speed propel with AutoShift				
Maximum Travel Speed				
Low	3.9 km/h (2.4 mph)			
High	5.5 km/h (3.4 mph)			
Drawbar Pull	33 537 kg (73,937 lb.)			
Hydraulics	J (,)			
Open center, pilot controlled				
Main Pumps	2 variable-displacement p	oumps		
Maximum Rated Flow	400 L/m (106 gpm) x 2			
System Operating Pressure	( 81)			
Circuits				
Implement	3l 900 kPa (4,627 psi)			
Travel	35 300 kPa (5,120 psi)			
Swing	28 400 kPa (4,II9 psi)			
Power Boost	35 300 kPa (5,120 psi)			
Controls	• • • •	low-effort hydraulic pilot controls wi	th shutoff lever	
Cylinders		ion onor nyanaano photosimolo in		
Heat-treated, chrome-plated, polished cylinde	r rods, hardened steel (replaces	able bushings) nivot nins		
, р, р	Bore	Rod Diameter	Stroke	
Boom (2)	170 mm (6.7 in.)	115 mm (4.5 in.)	1590 mm (62.6 in.)	
Arm (1)	190 mm (7.5 in.)	130 mm (5.1 in.)	1940 mm (76.4 in.)	
Bucket (I)	170 mm (6.7 in.)	120 mm (4.7 in.)	1325 mm (52.2 in.)	
Electrical	17 0 11111 (0.7 111.)	120 11111 (4.7 111.)	1020 11111 (02.2 111.)	
Number of Batteries (I2 volt)	2			
Battery Capacity	500 CCA			
Alternator Rating	100 amp			
Work Lights	•	frame, 2 mounted on boom, and 2 mo	unted on top of cah)	
Undercarriage	o nanogon (i mountou on			
Rollers (each side)				
Carrier	3			
Track	9			
Shoes, Triple Semi-Grousers (each side)	53			
Track				
Adjustment	Hydraulic			
Guides	Front and center			
Chain	Sealed and lubricated			
Planetary Final Drives with Axial Piston Motors				
Translary Final Drives Willi Axial Fistori Wollow	•			

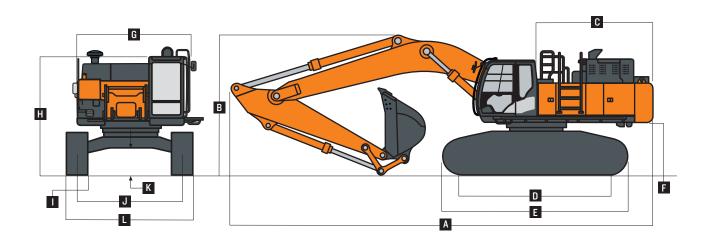
Ground Pressure	ZX470LC-6
750-mm (30 in.) Triple Semi-Grouser Shoes	72.I kPa (10.5 psi)
900-mm (36 in.) Triple Semi-Grouser Shoes	60.I kPa (8.7 psi)
Swing Mechanism	
Swing Speed	9.5 rpm
Swing Torque	148 000 Nm (109,159 lbft.)
Serviceability	
Refill Capacities	
Fuel Tank	675 L (178 gal.)
Diesel Exhaust Fluid (DEF) Tank	95 L (25.1 gal.)
Cooling System	62.3 L (16.5 gal.)
Engine Oil with Filter	4I L (II gal.)
Hydraulic Tank	3IO L (82 gal.)
Hydraulic System	5IO L (I35 gal.)
Gearbox	
Swing (each)	6.5 L (6.9 qt.)
Travel (each)	II L (II.6 qt.)
Operating Weights	
With full fuel tank; 79-kg (I75 lb.) operator; 2.34-	m³ (3.06 cu. yd.), 1370-mm (54 in.), 2031-kg (4,478 lb.) bucket; 3.9-m (12 ft. 10 in.) arm; 8400-kg (18,519 lb.) counterweight with
removal device; and 900-mm (36 in.) triple semi-ş	grouser shoes
SAE Operating Weight	50 260 kg (II0,804 lb.)
Optional Components	
Undercarriage w/ Triple Semi-Grouser Shoes	
750 mm (30 in.)	18 298 kg (40,340 lb.)
900 mm (36 in.)	18 978 kg (41,839 lb.)
One-Piece Boom (w/ arm cylinder)	
7-m (23 ft.)	4499 kg (9,919 lb.)
Mass Excavating Boom	
6.3-m (20 ft. 7 in.)	4544 kg (10,018 lb.)
Arm with Bucket Cylinder and Linkage	
2.9 m (9 ft. 6 in.)	2534 kg (5,587 lb.)
3.4 m (II ft. 2 in.)	2539 kg (5,598 lb.)
3.9 m (I2 ft. I0 in.)	2640 kg (5,820 lb.)
4.9 m (16 ft. 1 in.)	2320 kg (5,II5 lb.)
Boom-Lift Cylinders (2), Total Weight	840 kg (I,853 lb.)

## **SPECIFICATIONS**

Оре	erating Dimensions	ZX470LC-6				
Arm	Length	2.9 m (9 ft. 6 in.)	2.9 m (9 ft. 6 in.)	3.4 m (II ft. 2 in.)	3.9 m (12 ft. 10 in.)	4.9 m (16 ft. 1 in.)
			w/ 6.3-m (20 ft. 7 in.)			
			Mass-Excavating Boom			
F	Arm Digging Force					
	SAE	252 kN (56,652 lb.)	249 kN (55,977 lb.)	215 kN (48,334 lb.)	196 kN (44,063 lb.)	175 kN (39,342 lb.)
	ISO	259 kN (58,226 lb.)	256 kN (57,551 lb.)	222 kN (49,908 lb.)	201 kN (45,187 lb.)	177 kN (39,791 lb.)
E	Bucket Digging Force					
	SAE	254 kN (57,101 lb.)	257 kN (57,776 lb.)	256 kN (57,551 lb.)	256 kN (57,551 lb.)	213 kN (47,884 lb.)
	ISO	285 kN (64,071 lb.)	285 kN (64,071 lb.)	286 kN (64,295 lb.)	286 kN (64,295 lb.)	238 kN (53,505 lb.)
Α	Maximum Reach	II.40 m (37 ft. 5 in.)	10.86 m (35 ft. 8 in.)	12.06 m (39 ft. 7 in.)	12.49 m (41 ft.)	13.34 m (43 ft. 9 in.)
$\mathbf{A}^{\text{I}}$	Maximum Reach at Ground Level	11.17 m (36 ft. 8 in.)	10.61 m (34 ft. 10 in.)	II.84 m (38 ft. IO in.)	12.28 m (40 ft. 3 in.)	13.14 m (43 ft. 1 in.)
В	Maximum Digging Depth	7.28 m (23 ft. II in.)	6.23 m (20 ft. 5 in.)	7.77 m (25 ft. 6 in.)	8.27 m (27 ft. 2 in.)	9.11 m (29 ft. 11 in.)
В	Maximum Digging Depth at					
	2.44-m (8 ft.) Flat Bottom	7.08 m (23 ft. 3 in.)	6.08 m (19 ft. 11 in.)	7.63 m (25 ft.)	8.14 m (26 ft. 8 in.)	9.0 m (29 ft. 6 in.)
С	Maximum Cutting Height	10.25 m (33 ft. 8 in.)	10.88 m (35 ft. 8 in.)	II.06 m (36 ft. 3 in.)	11.16 m (36 ft. 7 in.)	II.73 m (38 ft. 6 in.)
D	Maximum Dumping Height	7.03 m (23 ft. 1 in.)	7.33 m (24 ft. 1 in.)	7.65 m (25 ft. 1 in.)	7.77 m (25 ft. 6 in.)	8.67 m (28 ft. 5 in.)
Ε	Minimum Swing Radius	5.02 m (16 ft. 6 in.)	3.93 m (12 ft. 11 in.)	4.84 m (15 ft. 11 in.)	4.81 m (15 ft. 9 in.)	4.85 m (15 ft. 11 in.)
F	Maximum Vertical Wall	5.27 m (17 ft. 3 in.)	5.02 m (16 ft. 6 in.)	6.59 m (21 ft. 7 in.)	6.98 m (22 ft. II in.)	8.42 m (27 ft. 7 in.)
G	Tail Swing Radius	3.67 m (I2 ft.)	3.67 m (I2 ft.)	3.67 m (I2 ft.)	3.67 m (12 ft.)	3.67 m (12 ft.)



	thine Dimensions	ZX470LC-6
Α	Overall Length w/ Arm	
	2.9 m (9 ft. 6 in.)	12.10 m (39 ft. 8 in.)
	3.4 m (II ft. 2 in.)	12.01 m (39 ft. 5 in.)
	3.9 m (12 ft. 10 in.)	12.01 m (39 ft. 5 in.)
	4.9 m (16 ft. 1 in.)	I2.0 m (39 ft. 4 in.)
	2.9 m (9 ft. 6 in.) with	II.32 m (37 ft. 2 in.)
	6.3-m (20 ft. 7 in.) Boom	
В	Overall Height w/ Arm	
	2.9 m (9 ft. 6 in.)	3.60 m (II ft. 10 in.)
	3.4 m (II ft. 2 in.)	3.48 m (II ft. 5 in.)
	3.9 m (I2 ft. I0 in.)	3.50 m (II ft. 6 in.)
	4.9 m (16 ft. 1 in.)	4.55 m (I4 ft. II in.)
	2.9 m (9 ft. 6 in.) with	3.74 m (12 ft. 3 in.)
	6.3-m (20 ft. 7 in.) Boom	
С	Rear-End Length/Swing Radius	3.67 m (12 ft.)
D	Distance Between Idler/Sprocket Centerline	4.47 m (l4 ft. 8 in.)
Е	Undercarriage Length	5.47 m (17 ft. II in.)
F	Counterweight Clearance	1.36 m (4 ft. 6 in.)
G	Upperstructure Width	3.48 m (II ft. 5 in.)
Н	Cab Height	3.33 m (10 ft. II in.)
Т	Track Width w/ Triple Semi-Grouser Shoes	750 mm (30 in.) / 900 mm (36 in.)
J	Gauge Width	
	Operating Position	2.89 m (9 ft. 6 in.)
	Transport Position	2.39 m (7 ft. I0 in.)
K	Ground Clearance	0.74 m (29 in.)
L	Overall Width w/ Triple Semi-Grouser Shoes	· '
	750 mm (30 in.)	
	Operating Position	3.64 m (II ft. II in.)
	Transport Position	3.14 m (10 ft. 4 in.)
	900 mm (36 in.)	
	Operating Position	3.79 m (12 ft. 5 in.)
	Transport Position	3.29 m (10 ft. 10 in.)



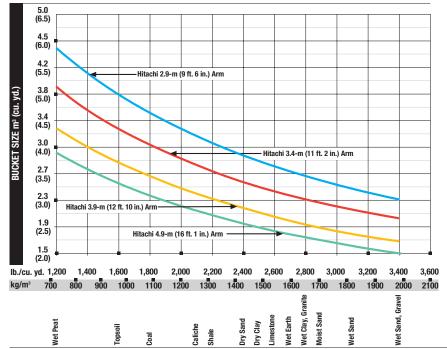
## **SPECIFICATIONS**

Lift Charts	ZX470LC	-6												
Boldface type indicates hydra													tandard gauge	and
situated on firm, uniform sup														
Load Point Height	1.5 m	(5 ft.)	3.0 m	(10 ft.)	4.5 m	(15 ft.)	6.0 m	(20 ft.)	7.5 m	(25 ft.)	9.0 m	(30 ft.)	10.5 m	(35 ft.)
Horizontal Distance from														
Centerline of Rotation	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
With 3.9-m (12 ft. 10 in.) arm	, 7.0-m (23 ft.)	boom, I.9-m3	(2.5 cu. yd.) bu	cket and 750-	mm (30 in.) tr	iple semi-grou	ser shoes							
7.5 m (25 ft.)											6350	6350		
6.0 m (20 ft.)									10 300	10 300	9530	7440		
									(22,410)	(22,370)	(19,670)	(15,900)		
4.5 m (I5 ft.)							13 640	13 640	11 410	9960	10 080	7220		
							(29,430)	(29,430)	(24,740)	(21,430)	(21,940)	(15,490)		
3.0 m (I0 ft.)					22 520 (48,350)	2l 220 (45,760)	15 940 (34,390)	13 520 (29,130)	12 670 (27,430)	9460 (20,360)	10 750 (23,350)	6940 (14,900)	6160	5200
1.5 m (5 ft.)					18 450	18 450	17 800	12 720	13 780	9000	11 350	6680	6690	5080
(5)					(44,110)	(42,600)	(38,470)	(27,400)	(29,820)	(19,360)	(24,380)	(14,340)		
Ground Line					18 470	18 470	18 780	12 210	14 460	8660	11120	6470		
					(42,920)	(41,210)	(40,650)	(26,280)	(31,300)	(18,630)	(23,910)	(13,900)		
-1.5 m (-5 ft.)			11 930	11 930	23 290	19 040	18 770	11 980	14 520	8480	11 010	6370		
			(26,990)	(26,990)	(53,590)	(40,870)	(40,650)	(25,770)	(31,410)	(18,230)	(23,670)	(13,690)		
-3.0 m (-10 ft.)	14 070	14 070	18 590	18590	23 450	19 160	17 740	11 970	13 750	8460	10 530	6410		
	(31,520)	(31,520)	(42,050)	(42,050)	(50,810)	(41,140)	(38,340)	(25,760)	(29,620)	(18,200)				
-4.5 m (-I5 ft.)			26 700 (57,600)	26 700 (57,600)	20 090 (43,280)	19 520 (41,940)	15 400 (33,050)	12 180 (26,220)	II 620 (24,590)	8640 (18,640)				
-6.0 m (-20 ft.)			(31,000)	(01,000)	14 470	14 470	10 680	10 680	(4,000)	(10,040)				
0.0 III (-20 II.)					(30,450)	(30,450)	(21,930)	(21,930)						

ZX470LC	-6												
	, .				• . ,	•			,	ne equipped wit	h standard gau	ge; and situated	l on firm,
			•								<b>/</b> - >		(·)
1.5 m	(5 ft.)	3.0 m	(10 ft.)	4.5 m	(15 ft.)	6.0 m (20 ft.)		7.5 m (	(25 ft.)	9.0 m (30 ft.)		10.5 m (35 ft.)	
							Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Sig
7.U-m (23 ft.) bo	om, 2.3-m3 (	3.0 cu. yd.) bud	ket and 900-i	nm (36 in.) trij	ole semi-grous								
				01.100	01.100		,			10.000	7000		
				(44,910)	(44,910)						,		
									,		,		
				10.040	10.040								
		14.410	14.410	,	,		,		,	(24,020)	(13,870)		
			,		,								
		(34,980)	(34,980)					(20,000)	(18,620)				
70 m (22 ft ) ha	om 21 m2 (2	7 au vd ) buol	ot and OOO m				(20,720)						
7.U-III (23 II.) DU	IUIII, Z.I-IIIJ (Z	<i>r</i> cu. yu. <i>)</i> buci	kei anu 500-n	ıııı (36 iii. <i>)</i> trip	ie seiiii-grouse	311062		10.240	10.240				
									,	9760	7420		
				19 590	19 590	14 590	14.400						
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		11830	11 830						,		,		
										(= 1,=00)	(,0)		
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								10 200	0010				
	ulically limited cap otal load includes 1.5 m Over Front 7.0-m (23 ft.) bo	ulically limited capacity; lightfac otal load includes weight of cabl I.5 m (5 ft.)  Over Front Over Side 7.0-m (23 ft.) boom, 2.3-m3 (3	ulically limited capacity; lightface type indicates otal load includes weight of cables, hook, etc. Fig. 1.5 m (5 ft.) 3.0 m  Over Front Over Side Over Front 7.0-m (23 ft.) boom, 2.3-m3 (3.0 cu. yd.) buc 14 410 (32,620) 25 090 (54,980)	III 830	Lilically limited capacity: lightface type indicates stability-limited capacities, in I otal load includes weight of cables, hook, etc. Figures do not exceed 87 percent		Alically limited capacity; lightface type indicates stability-limited capacities, in kg (lb.). All lift capacities are botal load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75    1.5 m (5 ft.) 3.0 m (l0 ft.) 4.5 m (l5 ft.) 6.0 m  \[ \begin{array}{c ccccccccccccccccccccccccccccccccccc	Alically limited capacity; lightface type indicates stability-limited capacities, in kg (fb.). All lift capacities are based on ISO 105 total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook, etc. Figures of not exceed 87 percent of hydraulic capacities or 75 percent of weight of cables, hook (28,560) (					

Load Point Height	1.5 m (	I.5 m (5 ft.)		3.0 m (10 ft.)		4.5 m (I5 ft.)		6.0 m (20 ft.)		7.5 m (25 ft.)		needed to tip machine. 9.0 m (30 ft.)		(35 ft.)
lorizontal Distance from Centerline of Rotation	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Sid						
Vith 3.9-m (12 ft. 10 in.) arm														
7.5 m (25 ft.)											6350	6350		
6.0 m (20 ft.)									10 300	10 300	9530	7540		
									(22,410)	(22,410)	(19,670)	(16,130)		
4.5 m (I5 ft.)							13 640	13 640	(11 410	10 090	10 080	7330		
20 m (10 ft)					22 520	21 480	(29,430) 15 940	(29,430) 13 690	(24,740) 12 670	(21,710) 9590	(21,940) 10 750	(15,710) 7050	6160	5290
3.0 m (10 ft.)					(48,350)	(46,330)	(34,390)	(29,510)	(27,430)	(20,640)	(23,350)	(15,130)	0100	5290
1.5 m (5 ft.)					18 450	18 450	17 800	12 900	13 780	9130	11 360	6780	6690	5170
,					(44,110)	(43,160)	(38,470)	(27,780)	(29,820)	(19,650)	(24,640)	(14,560)		
Ground Line					18 470	18 470	18 780	12 390	14 460	8790	11 300	6580		
					(42,920)	(41,770)	(40,650)	(26,660)	(31,300)	(18,910)	(24,280)	(14,130)		
-1.5 m (-5 ft.)			11 930	11 930	23 290	19 300	18 770	12 150	14 520	8610	11 180	6470		
			(26,990)	(26,990)	(53,590)	(41,430)	(40,650)	(26,140)	(31,410)	(18,510)	(24,040)	(13,910)		
-3.0 m (-10 ft.)	14 070 (31,520)	14 070 (31,520)	(42.050)	(42.050)	23 450	19 420	(29.240)	(26 (20)	13 750 (29,620)	8590	10 530	6510		
4 E ( 1E fs.)	(31,520)	(31,520)	(42,050) 26 700	(42,050)	(50,810)	(41,700)	(38,340)	(26,130)	,	(18,480) 8770				
-4.5 m (-I5 ft.)			(57,600)	26 700 (57,600)	20 090 (43,280)	19 780 (42,510)	15 400 (33,050)	12 350 (26,600)	II 620 (24,590)	(18,920)				
-4.5 m (-I5 ft.)			(31,000)	(31,000)	14 470	14 470	10 680	10 680	(24,000)	(10,320)				
					(30,450)	(30,450)	(21,930)	(21,930)						
/ith 4.9-m (16 ft. 1 in.) arm,	7.0-m (23 ft.) bo	om, I.4-m3 (I.	8 cu. yd.) bucl	cet and 900-m	m (36 in.) tripl	le semi-grouse	r shoes							
4.5 m (I5 ft.)									10 670	10 670	9690	8140		
									(23,180)	(23,180)				
3.0 m (IO ft.)					19 780	19 780	14 760	14 760	12 130	10 500	10 540	7820		
()					(42,530)	(42,530)	(31,890)	(31,890)	(26,310)	(22,610)	(22,920)	(16,820)		
I.5 m (5 ft.)					24 060	21 610	(07.040)	(3950	(3 530	9970	(04.710)	7500	9570	5820
0			7000	7000	(51,890)	(46,540)	(37,040)	(30,080)	(29,330)	(21,470)	(24,710)	(16,140)	0.400	F00
Ground Line			7330 (16,700)	7330 (16,700)	21 020 (48,940)	20 500 (44,090)	18 790 (40,670)	13 260 (28,560)	14 610 (31,660)	9530 (20,530)	II 960 (25,730)	7230 (15,560)	9400	566
-1.5 m (-5 ft.)	6910	6910	10 850	10 850	22 090	20 000	19 510	12 850	15 160	9240	11760	7040	9300	5570
1.0 111 ( 0 11.)	(15,440)	(15,440)	(24,550)	(24,550)	(50,830)	(42,970)	(42,260)	(27,660)	(32,830)	(19,900)	(25,290)	(15,160)	0000	0071
-3.0 m (-10 ft.)	11 090	11 090	15 440	15 440	25 950	19 880	19 250	12 680	15 020	9100	11 670	6960		
,	(24,840)	(24,840)	(34,920)	(34,920)	(56,210)	(42,710)	(41,670)	(27,290)	(32,470)	(19,610)	(25,120)	(15,000)		
-4.5 m (-I5 ft.)	15 890	15 890	21 400	21 400	23 700	20 030	17 910	12 720	13 950	9130	10 790	7030		
	(35,710)	(35,710)	(48,560)	(48,560)	(51,190)	(43,060)	(38,620)	(27,390)	(29,990)	(19,680)	(22,850)	(15,180)		
-6.0 m (-20 ft.)			27 000	27 000	19 750	19 750	15 050	12 970	11 290	9360				
	/	>	(57,750)	(57,750)	(42,260)	(42,260)	(32,060)	(27,990)	(23,630)	(20,240)				
Vith 2.9-m (9 ft. 6 in.) ME-a	rm, 6.3-m (20 ft	. 8 in.) ME-bo	om, 2.5-m3 (3.	3 cu. yd.) bucl	ket and 900-m	m (36 in.) tripl								
7.5 m (25 ft.)							(27.250)	(27.250)						
6 0 m (20 ft )							(27,350) 13 440	(27,350) 13 440	12 060	10 060				
6.0 m (20 ft.)							(29,190)	(29,190)	(24,660)	(21,530)				
4.5 m (I5 ft.)					19 860	19 860	15 220	14 420	12 810	9820				
(10 11./					(42,650)	(42,650)	(32,910)	(31,040)	(27,860)	(21,080)				
3.0 m (IO ft.)					24 020	21 400	17 200	13 630	13 780	9460				
, ,					(51,680)	(46,170)	(37,160)	(29,350)	(29,880)	(20,340)				
1.5 m (5 ft.)					26 230	20 130	18 660	12 950	14 550	9120				
					(56,710)	(43,340)	(40,370)	(27,890)	(31,510)	(19,600)				
Ground Line					26 140	19 690	19 120	12 560	14 750	8890				
					(56,720)	(42,310)	(41,420)	(27,020)	(31,910)	(19,120)				
-1.5 m (-5 ft.)			22 400	22 400	24 450	19 720	18 360	12 450	13 960	8840				
			(50,640)	(50,640)	(53,060)	(42,360)	(39,720)	(26,790)	(30,010)	(19,020)				
-3.0 m (-10 ft.)			27 190	27 190	21 060	20 070	15 940	12 630						

A full line of buckets is offered to meet a wide variety of	applications. Digging forces are with power boost. Bu	ckets are equipped with	i ESCO teeth standard. Re	placeable cutting edges a	and a variety of teeth are	available through
Hitachi parts. Optional side cutters add I50 mm (6 in.)	to bucket widths. Capacities are SAE heaped ratings.					
Type Bucket	Bucket	Width	Bucket	Capacity	Bucket	Weight
	mm	in.	m3	cu. yd.	kg	lb.
General Purpose	1372	54	1.76	2.3	1006	2,217
Heavy-Duty	1067	42	1.41	1.8	1418	3,127
	1219	48	1.64	2.1	1507	3,323
	1372	54	1.87	2.4	1624	3,581
	1524	60	2.09	2.7	1712	3,774
	1676	66	2.30	3.0	1737	3,828
	1829	72	2.52	3.3	1844	4,065
Truck Loading	1829	72	3.20	4.2	1970	4,344
Heavy-Duty High Capacity	1219	48	2.06	2.7	1802	3,973
	1372	54	2.34	3.1	2033	4,482
	1524	60	2.62	3.4	2329	5,136
	1676	66	2.91	3.8	2271	5,007
	1829	72	3.20	4.2	2663	5,870



<sup>\*</sup> Contact your Hitachi dealer for optimum bucket and attachment selections. These recommendations are for general conditions and average use. Does not include optional equipment such as thumbs or couplers. Larger buckets may be possible when using light materials, for flat and level operations, less compacted materials, and volume loading applications such as mass-exceptation applications in ideal conditions. Smaller buckets are recommended for adverse conditions such as off-level applications, rocks, and uneven surfaces. Bucket capacity indicated is SAE heaped.

Key: ● Standard ▲ Optional or special kit

## 470 Engine

- Auto-idle system
- Batteries (2 I2 volt)
- Coolant recovery tank
- Dual-element dry-type air filter
- Electronic engine control
- Enclosed fan guard (conforms to SAE JI308)
- Engine coolant to -37 deg. C (-34 deg. F)
- Automatic belt-tension device
- Fuel filter with water separator
- Full-flow oil filter
- Turbocharger with charge air cooler
- Cool-on-demand hydraulic-driven fan
- 500-hour engine-oil-change interval
- 70% (35 deg.) off-level capability
- Hydraulic fan reverser
- Engine-oil sample valve
- ▲ Chrome exhaust stack

### Hydraulic System

- Reduced-drift valve for boom down, arm in
- Auxiliary hydraulic valve section
- Spring-applied, hydraulically released automatic swing brake
- Auxiliary hydraulic-flow adjustments through monitor
- Auto power lift
- Hydraulic-oil sampling valve
- HIOS III hydraulic management system
- 4,000-hour hydraulic-oil-change interval
- Auxiliary hydraulics with combination piping
   Auxiliary pilot and electric controls
- ▲ Hvdraulic-filter-restriction indicator kit
- ▲ Single-pedal propel control
- ▲ Control pattern change valve

## Undercarriage

- Planetary drive with axial piston motors
- Propel motor shields
- Spring-applied, hydraulically released automatic propel brake
- Track guides, front idler and center
- 2-speed propel with automatic shift
- Upper carrier rollers (3)
- Sealed and lubricated track chain
- ▲ Triple semi-grouser shoes, 750 mm (30 in.)
- ▲ Triple semi-grouser shoes, 900 mm (36 in.)

## 470 Upperstructure

- Right-hand, left-hand mirrors
- Vandal locks with ignition key: Cab door / Fuel cap / Service doors / Toolbox
- Debris screen in side panel
- Remote-mounted engine oil and fuel filters
- Service platform, left side
- Service handrails
- ▲ Counterweight-removal system

### Front Attachments

- Centralized lubrication system
- Dirt seals on all bucket pins
- No-boom-arm option
- ▲ Boom, 7 m (23 ft.)
   ▲ Boom, mass excavating, 6.3 m (20 ft. 7 in.)
- Arm, mass excavating, 2.9 m (9 ft. 6 in.)
- ▲ Arm, 3.4 m (II ft. 2 in.)
- ▲ Arm, 3.9 m (12 ft. 10 in.)
- ▲ Arm, 4.9 m (16 ft. 1 in.)
- ▲ Buckets: Heavy duty / Heavy-duty high capacity / Side cutters and teeth

## Operator's Station

- Adjustable independent-control positions (levers-to-seat, seat-to-pedals)
- AM/FM radio
- Auto climate control / air conditioner / heater / pressurizer
- Cell-phone power outlet, I2 volt, 60 watt, 5 amp
- Coat hook
- Deluxe-suspension cloth seat with IOO-mm (4 in.) adjustable armrests
- Floor mat
- Front windshield wiper with intermittent speeds
- Gauges (illuminated): Diesel Exhaust Fluid (DEF) / Engine coolant / Fuel
- Horn, electric
- Hour meter, electric
- Hvdraulic shutoff lever, all controls
- Hydraulic warm-up control
- Interior light
- Large cup holder
- Machine Information Center (MIC)

## 470 Operator's Station (continued)

- Mode selectors (illuminated): Power modes (3) / Travel modes (2 with automatic shift) / Work mode (I)
- Multifunction, color LCD monitor with: Diagnostic capability / Multiple-language capabilities / Maintenance tracking / Clock / System monitoring with alarm features: Auto-idle indicator, engine-air-cleaner-restriction indicator light, engine check, engine-coolant-temperature indicator light with audible alarm, engine-oil-pressure indicator light with audible alarm, low-alternator-charge indicator light, low-fuel indicator light, low DEF indication with audible alarm, fault-code-alert indicator, fuel-rate display, wiper-mode indicator, work-lights-on indicator and work-mode indicator
- Motion alarm with cancel switch (conforms to SAE J994)
- Power-boost switch on right console lever
- Propel pedals and levers
- SAE 2-lever control pattern
- Tinted glass
- Transparent tinted overhead hatch
- Hot/cold beverage compartment
- USB charging port
- Air-suspension heated seat
- Seat belt, 51 mm (2 in.), retractable
- ▲ Seat belt, 76 mm (3 in.), retractable
- ▲ Protection screens for cab front
- ▲ Window vandal-protection covers

## Electrical

- 100-amp alternator
- Blade-type multi-fused circuits
- Positive-terminal battery covers
- Battery disconnect switch
- ZXLink™ wireless communication system (available in specific countries; see your dealer for details)

## Lights

Work lights: Halogen / 2 mounted on boom /
 I mounted on frame / 2 mounted on top of cab

See your Hitachi dealer for further information.

Net engine power is with standard equipment including air cleaner, exhaust system, alternator and cooling fan at test conditions per ISO 9249. These machines are not equipped with spark-arrestor mufflers. Usage in forestry applications is not recommended. Specifications and design subject to change without notice. Wherever applicable, specifications are in accordance with SAE standards. Except where otherwise noted, these specifications are based on units with standard arms, full fuel tanks and 79-kg (175 lb.) operators; a ZX53U-5 canopy unit with 610-mm (24 in.), 0.11-m² (4 cu. ft.) bucket, 300-mm (12 in.) rubber track and 540-kg (1,190 lb.) counterweight; a ZX50U-5 canopy unit with 610-mm (24 in.), 0.15-m² (6.7 cu. ft.) bucket, 400-mm (16 in.) rubber track and 745-kg (1,642 lb.) counterweight.

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